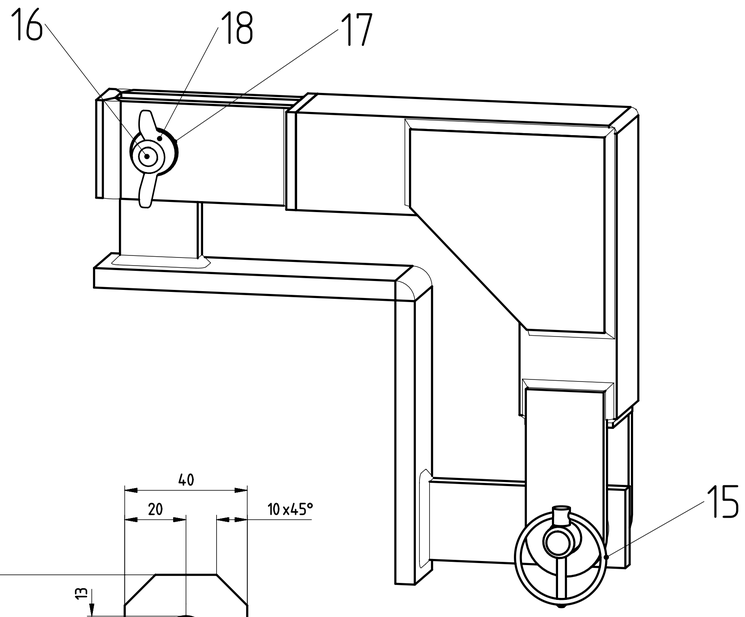


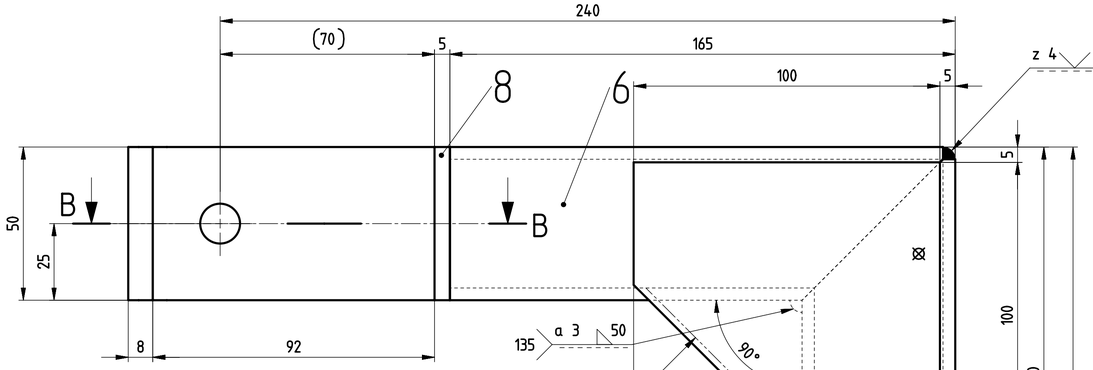


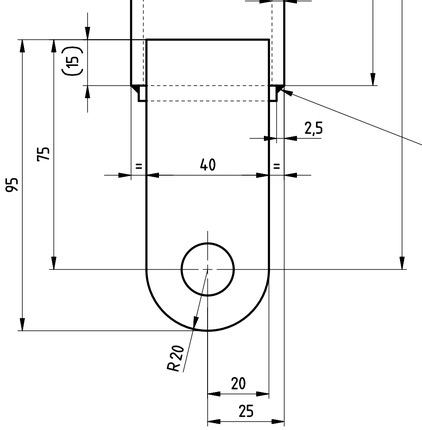


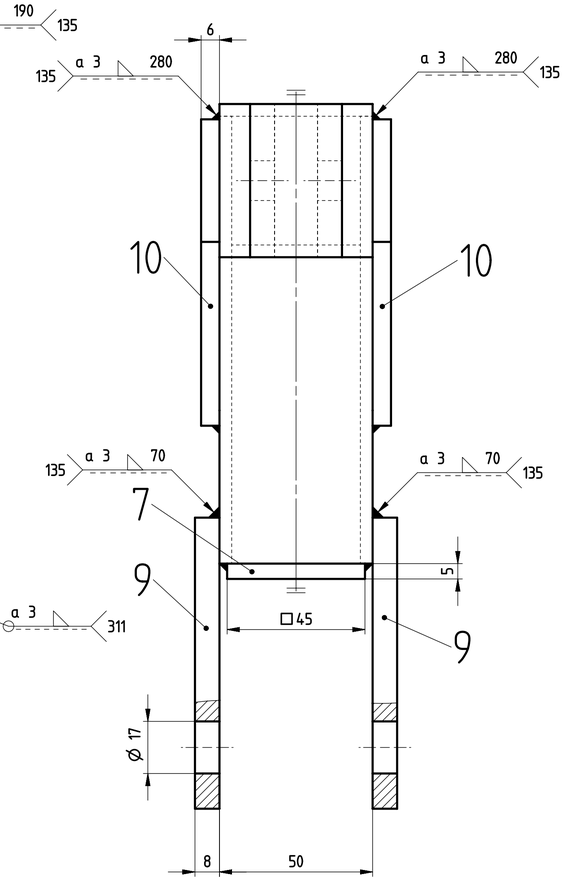


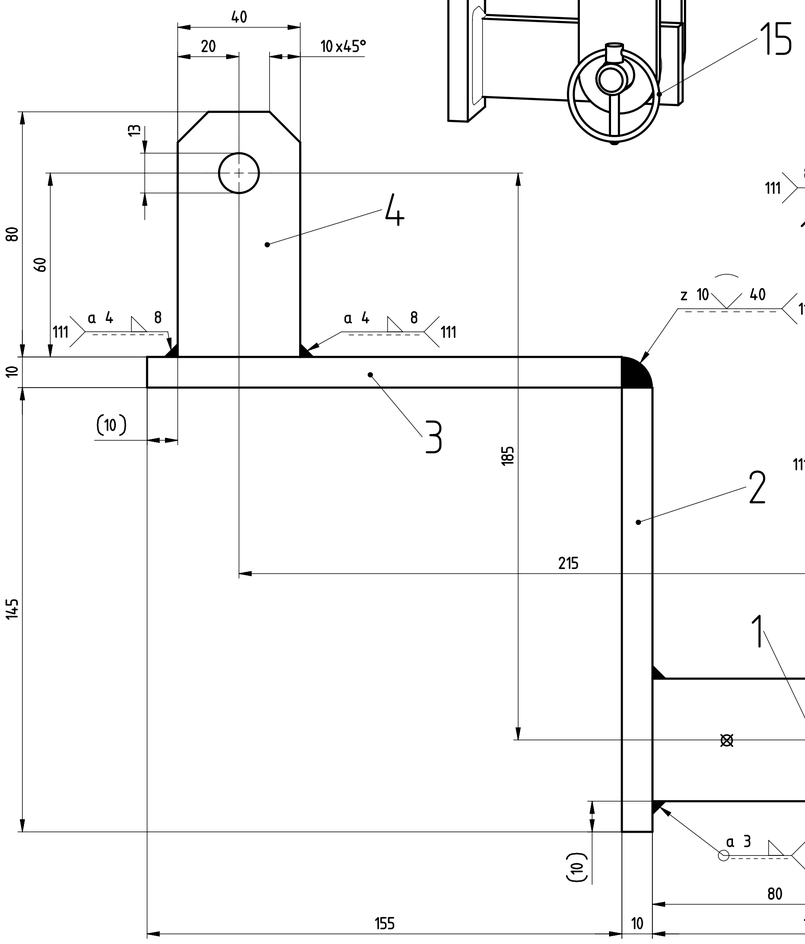


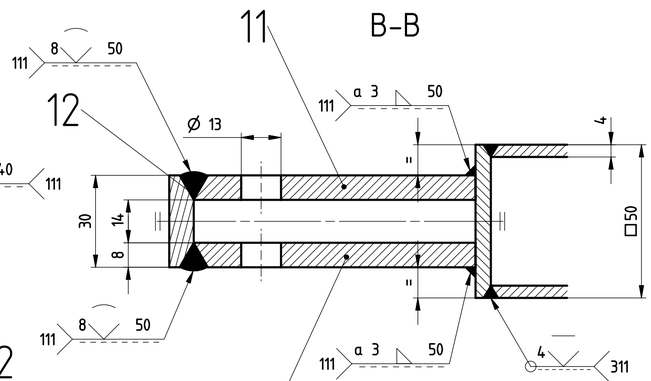


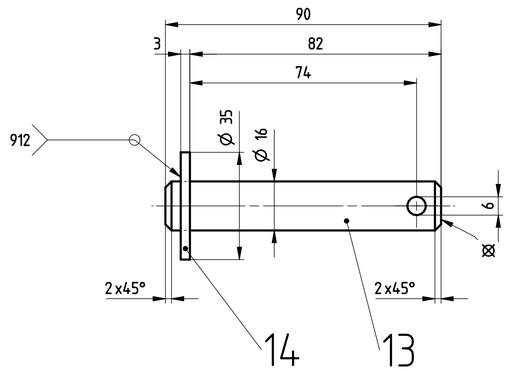


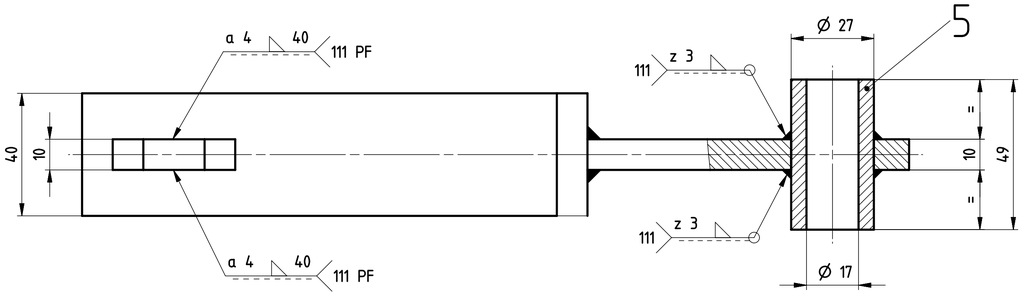


135 = Metall-Aktivgasschweissen (MAG) / Soudage MAG
111 = Lichtbogenhandschweissen / Soudage électrodes
311 = Gasschmelzschweissen / Soudage autogène
912 = Hartlöten / Brasage forte
PF = Steigende Naht / Soudage en montant

- Allgemeine Toleranzen / Tolérances générales: SN EN 2768-1-c
- Kanten gebrochen / Chanfreins 0,7x45°
- Arbeitszeit / Temps de travail: 4h

⊠ Kandidatennummer / Numéro du candidat

| Pos. Rep. | Stk. Pce. | Gegenstand Spécification | Material Matière | Länge Longueur | Bemerkungen Observations |
|---|---|---|---|---|---|
| 18 | 1 | Flügelmutter verzinkt<br>Écrou à ailettes zingué | M12 | | DIN 315 |
| 17 | 1 | Scheibe verzinkt / Rondelle zingué | Ø 13/24x2,5 | | DIN 125 A |
| 16 | 1 | 6kt-Schraube verzinkt<br>Vis à tête hexagonal zinguée | M12x45 | | DIN 931 |
| 15 | 1 | Klappsplint verzinkt<br>Goupille fendue abattante zinguée | Ø 4,5 | | DIN 11023 |
| 14 | 1 | Scheibe / Rondelle | Ø 35 | 3 | Stahl blank |
| 13 | 1 | Rundstahl blank<br>Acier rond étiré | Ø 16 | 90 | S235JR+C |
| 12 | 1 | Flachstahl / Acier plat | 30x8 | 50 | S235JRG2 |
| 11 | 2 | Flachstahl / Acier plat | 50x8 | 92 | S235JRG2 |
| 10 | 2 | Flachstahl / Acier plat | 100x6 | 100 | S235JRG2 |
| 9 | 2 | Flachstahl / Acier plat | 40x8 | 96 | S235JRG2 |
| 8 | 1 | Flachstahl / Acier plat | 50x5 | 50 | S235JRG2 |
| 7 | 1 | Flachstahl / Acier plat | 45x5 | 45 | S235JRG2 |
| 6 | 1 | 4kt-Rohr / Tube carré | 50x50x4 | 268 | S235JRG2 |
| 5 | 1 | Rohr / Tube | Ø 27x5 | 49 | E235+C |
| 4 | 1 | Flachstahl / Acier plat | 40x10 | 80 | S235JRG2 |
| 3 | 1 | Flachstahl / Acier plat | 40x10 | 155 | S235JRG2 |
| 2 | 1 | Flachstahl / Acier plat | 40x10 | 145 | S235JRG2 |
| 1 | 1 | Flachstahl / Acier plat | 40x10 | 105 | S235JRG2 |

| | | | |
|---|---|---|---|
| Betrifft: concernant: | Vorbereitung Teilprüfung / Satz 4<br>Préparation à l'examen partiel / jeu 4 | Gez. Dess. | PeHo |
| Fach-Branche: | Fügen<br>Assembler | Gepr. Contr. | PeHo |
| Aufgabe: Devoir: | Konstruktions- und Verbindungstechnik<br>Construction et assamblage | Datum Date: | 28.11.2022 |
| Berufsbildungskommission<br>Commission formation professionnelle | | Mst. Ech. | (1:1) |
| Zeichnungs-Nr. No. du dessin | G 11069 | Blatt Nr. | 1/1 |

AGROTEC SUISSE